2023

# **FUMÉ BLANC**

**GRAND VALLEY** 



## **VINEYARD**

Grovener Vineyard
Snow Vineyard
Handshake Acres

## **GRAPE VARIETIES**

57% Villard Blanc 43% Vignoles

## **ABV**

13.1%

### SAUVAGE SPECTRUM

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### TASTING NOTES

Kissed with just a touch of new French oak. This heritage style wine boasts melon, quince, & lemon curd flavors with a round, lush medium-light body. Subdued by present thiol notes include passionfruit and boxwood are balanced by the addition of new French oak.

### WINEGROWING

Grown with a focus on sustainability. These grapes are farmed on alluvial soils mixed with larger volcanic strata. A properly managed, umbrella like canopy allows for just the right air flow and dappled sunlight onto the clusters to achieve maximum quality. The soils of the vineyard site enhances the expression of character for each variety and lends to the uniqueness of the wine.

#### WINEMAKING

A melange of varietals picked riper than typical to mitigate methoxypyrazines and vinified in separate lots to coax characteristics that are found in Sauvignon Blanc. Aged on 50% new French oak. Texture and complexity result from prolonged aging sur lees before bottling.